

## Recommended Curing Times

Optimal Results - Curing with VALO®			
	VALO- Standard Power Mode	VALO - High Power Mode	VALO - Plasma Emulation Mode
Per Layer	One 10 second cure	One 4 second cure	One 3 second cure
Final Cure	One 20 second cure	Two 4 second cures 3-7 seconds apart	Two 3 second cures 3-7 seconds apart

### Benefits\*

- Produces a harder/stronger bond than 1 long 40 second cure.
- Relieves composite stresses

(\*Data on File. The cures have to be about 3-7 seconds apart to see the effect. Any longer or shorter and the effect dies off.)

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